

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. – 11. (Cancelled)

12. (Currently Amended) A method of installing at least a pair of bushings in an opening that extends between a first side and a second side of a work member, the method comprising:

~~providing a work member having a first side and an opposite second side;~~

~~providing a cylindrical through opening in said work member that extends between said first and second sides;~~

~~providing a first bushing part that has a tubular section and a radial flange section at one end of the tubular section;~~

~~providing the tubular section of the first bushing part with an outside diameter substantially corresponding to the diameter of the through opening in said work member;~~

~~providing a second bushing part that has a tubular section and a radial flange section at one end of the tubular section;~~

~~providing the tubular section of the second bushing part with an outside diameter substantially corresponding to the inside diameter of the tubular section of the first bushing part;~~

~~inserting the a first tubular section of the a first bushing part into the through opening, in said axially to place its flange section substantially against the first side of the work member~~
the first tubular section of the first bushing having a first outer circumference and a first inner circumference that surrounds a first opening extending through the first tubular section;

~~inserting the a second tubular section of the a second bushing part into the first opening of the first tubular section of the first bushing part, from the second side of the work member, and moving said second bushing part axially to place its flange section substantially~~

~~against the second side of the work member~~the second tubular section of the second bushing
having a second outer circumference and a second inner circumference, the second inner
circumference surrounds a second opening that extends through the second tubular section, the
second outer circumference sized to be closely received by the first inner circumference of the
first bushing; and

radially expanding the second tubular sections of the first and second bushing
~~parts by~~ an amount sufficient to cause a radial expansion of both the first tubular section of the
first bushing and the opening in the work member, the radial expansion of the second tubular
section causing ~~provide a tight interference fit of the tubular section of the, second bushing part~~
~~in the tubular section of the first bushing part, and a tight interference fit of the tubular section of~~
~~the first bushing part in the through opening in the work member, such that the first and second~~
~~bushing parts are connected together and to~~between the second bushing, the first bushing, and
the work member, respectively, the tight interference fit sufficient to axially and radially restrain
the first tubular section and the second tubular section with respect to the work member.

13. (Currently Amended) The method of claim 12; ~~comprising wherein~~
radially expanding the second tubular sections of the first and second bushing parts an amount
sufficient to introduce fatigue life enhancing compressive residual stresses in the work member
immediately around the ~~through~~ opening in the work member.

14. (Currently Amended) The method of claim 12; ~~comprising wherein~~
radially expanding the second tubular section of the second bushing includes drawing providing
a mandrel having through the second opening that extends through the second tubular section of
the second bushing, an expansion portion of the mandrel a small diameter portion sized to fit into
~~the tubular section of the second bushing part and a large diameter portion and moving said~~
~~mandrel axially through the tubular section of the second bushing part, small diameter portion~~
~~first, and sizing the large diameter portion of the mandrel so that when it is moved through the~~
~~tubular section of the second bushing part it will sized to contemporaneously radially expand the~~
first tubular sections of the first and second bushing parts, to provide said tight interference fit of

~~the tubular section of the second bushing part inside the tubular section of the first bushing part~~
~~and the tubular section of the first bushing part in the through opening in the workpiece~~and the
opening in the work member.

15. – 21. (Cancelled)